

FIG. 2

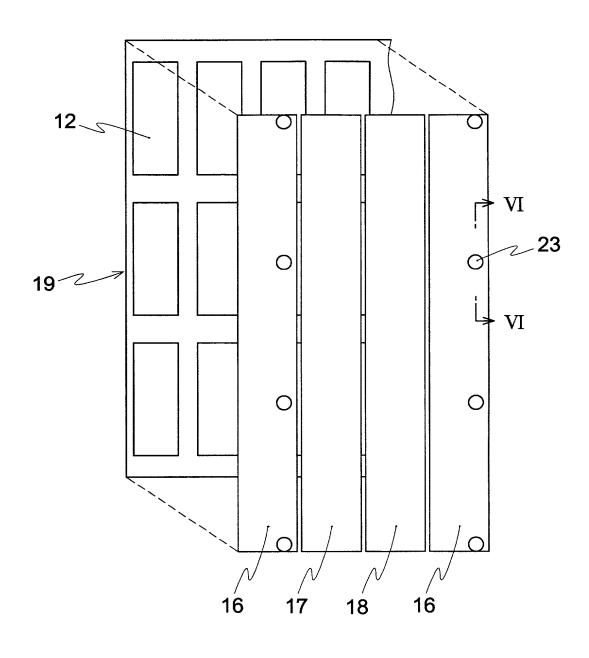


FIG. 3

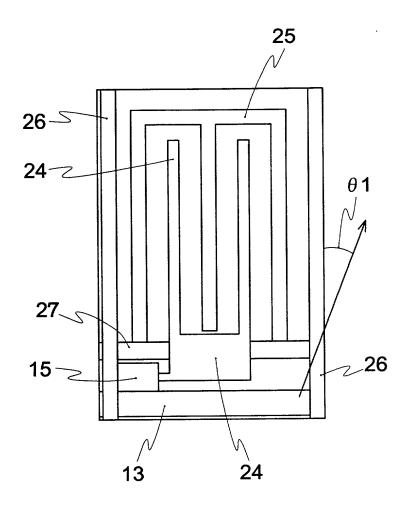


FIG. 4

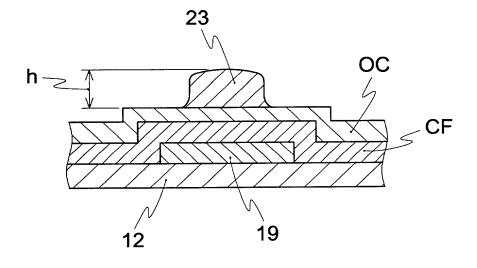
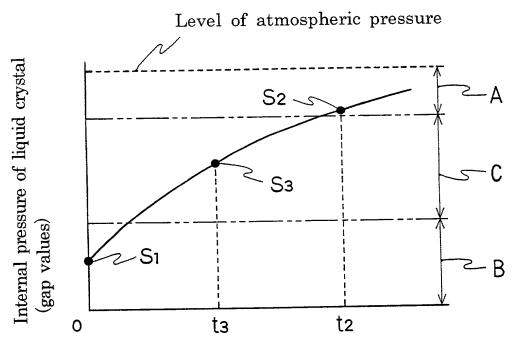


FIG.5



Time elapsed from completion of injecting liquid crystal to sealing of the injection inlet

FIG. 6(a)

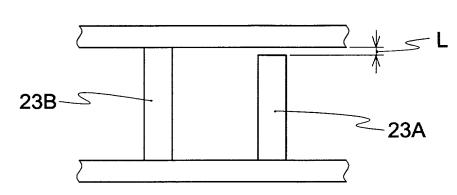


FIG. 6(b)

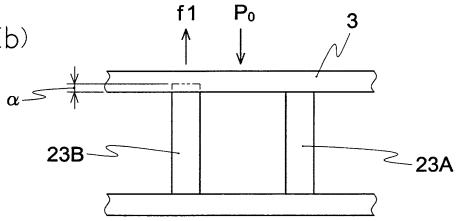


FIG. 6(c)

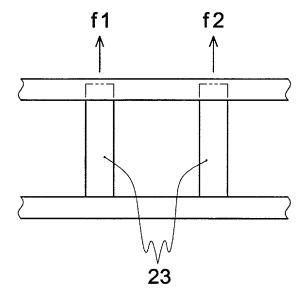


FIG. 7

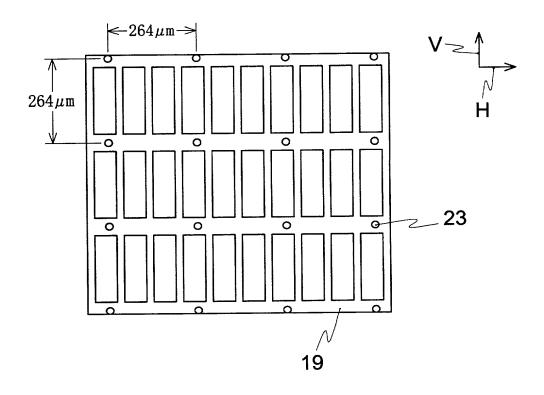
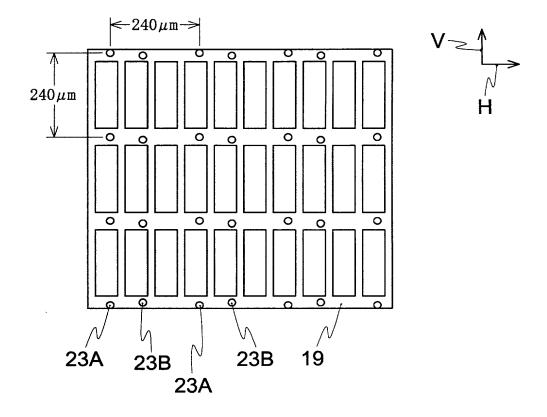
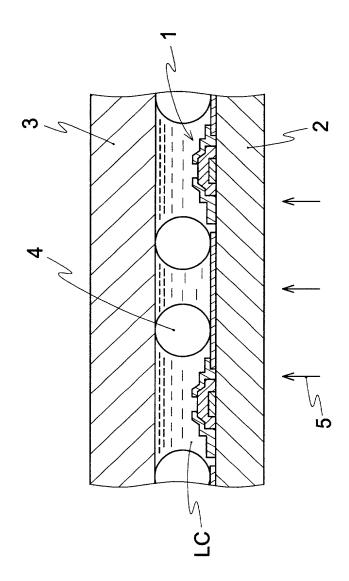
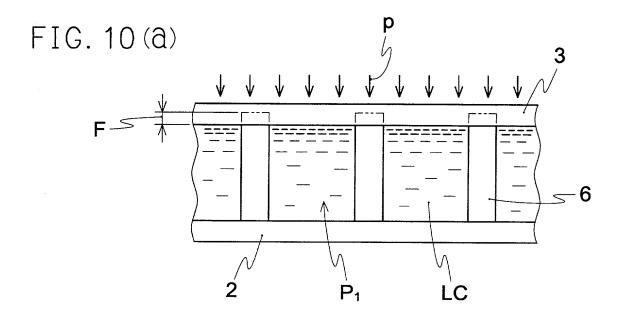


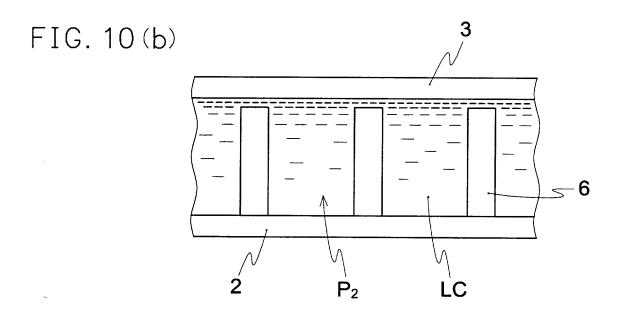
FIG. 8

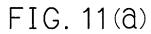












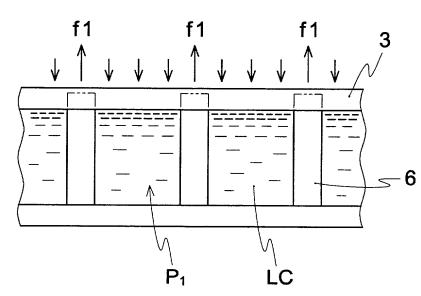


FIG. 11(b)

